



TEST REPORT

39-10899/T3

Product: Hot-water boiler for solid fuel (wood pellets – C1) with automatic fuel supply

Type designation: SSP Pellets Kombi 32 kW

Versions: -

Customer: Santer Solarprofi GmbH
Industriestraße 33
6430 Ötztal Bahnhof
Austria

Manufacturer: Santer Solarprofi GmbH
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The results of tests and the evaluations relate only to the products tested.
(**) Thus indicated parts of the Report contain findings verified otherwise than by tests within the meaning of ČSN EN ISO/IEC 17025.



The tests were conducted on the basis of Order B-56060 dated 2016-05-11 (received on 2016-05-26), Contract B-56060/39.

I. Product description, intended use and mode of application

The hot-water boilers for solid fuel (wood pellets - C1) with automatic fuel supply, SSP Pellets Kombi 32 kW are intended for heating of family houses, office buildings, small businesses, etc.

The body of boiler is from welded steel sheets. The boiler is de-signed for burning of wood pellets – C1. The burner for wood pellets is situated on the side in the lower part of the boiler, combustion air is provided by the fan, pellets are supplied by a screw feeder from fuel hopper. The hot flue gas goes through the boiler body from combustion chamber to heat exchanger. The flue gas leaves the boiler through the socked situated at the rear side of the boiler. Water connections are at the rear of the boiler.

Boiler body is insulated with mineral insulation. The covering is made of steel sheets. Electronic control unit is situated in the upper part of the front side of the boiler.

For original certificated hot water boiler Twin Bio Luxury 32 kW was only used new trade mark name SSP Pellets Kombi 32 kW.

Further detailed descriptions of individual assembly groups are provided in the enclosed technical documentation to Task 39-10746 and 39-10899.

II. Sample tested

Boiler output versions that are the subject of the proceedings:

(table 1)

Boiler output version	Heat output	EKV No.	Place of testing
SSP Pellets Kombi 32 kW	32 kW	0211.16.16679.000	SZÚ Brno

Visual inspection, testing and evaluation were carried out by Bc. Petr Matoušek, Test Engineer, at the test station of SZU in Brno, in 02/2016, 06/2016.

The tests were performed with the measurement and test equipment with valid calibration.



III. Measuring and test equipment

No.	Description	Inventory number	Calibration valid until	Accuracy
1.	Combustion product analyser, Horiba, type 680 P	92-0004	calibration prior to each measurement	see CRM 103000237769 see CRM 103000237770
2.	Weighing machine	02-2290	02/2017	see CS 6051-CS-H-0117-15
3.	Water meter, NW 20	02-1575	03/2017	see CS ACS-P/006/2009
4.	Data collection system	02-2241	12/2017	see CS 110002
5.	Moisture meter, thermometer	11-6258	11/2017	see CS 8346F/12
6.	Barometer	11-2541	01/2019	see CS 6013-CS-K0001-14
7.	Draught gauge	11-7275	02/2017	see CS 1165F/13
8.	Stop watch	99-0760	10/2017	see CS 2955E-12
9.	Calorimeter, IKA, type C 5000	02-2236	03/2017	$\pm 0,12$ MJ/kg
10.	Elemental analyser, Perkin Elmer, type 2400 CHNS	02-2107	03/2017	$\pm 0,2$ % rel.
11.	Gravimat, SHC 501	02-2328	04/2018	see CS 150046-150050
12.	Laboratory weighing machine	02-1458	06/2017	see CS 26/KA-15
13.	Weighing machine, Ohaus MB 45	02-2274	06/2017	see CS 6051-CS-H0400-13
14.	Manometer	18-3336	06/2017	see CS 130052
15.	Prandtl tube, 0.3 m	ME 484	11/2017	see CS 5012-CS-RS090-09
16.	Psychrometer H 4220	92-0005	12/2016	see CS 090176
17.	Electrometer	03524781	03/2022	see CS 002/12/E



IV. Results of tests and evaluation

No.	Requirement	Technical standard, regulation applied	Source materials	Evaluation	
				Test	Evaluation
7.	Pressurized component tightness and strength test (1001.1*)	ČSN EN 303-5:2013 Art. 5.4, 5.4.1, 5.4.2	Page 5	+	
8.	Surface temperature test (1003*)	ČSN EN 303-5:2013 Art. 5.12, 5.16.4, 4.3.6	Pages 6 - 7	+	
9.	Test of heat output, input and efficiency(1004.1*) Test of combustion product temperature (1004.2*)	ČSN EN 303-5:2013 Art. 4.4.2, 4.4.3, 5.7, 5.8, 5.10 ČSN EN 303-5:2013 Art. 4.4.3	Pages 8 - 10	+	
10.	Combustion efficiency test – emissions (1005.1*)	ČSN EN 303-5:2013 Art. 4.4.7, 5.7.3, 5.7.4, 5.9, 5.10.4	Pages 11 - 12	+	
11.	Test of heat output, input and efficiency (1004.1*) Combustion efficiency test – emissions (1005.1*)	ČSN EN 303-5:2013 Annex C, Deviation from Austria, C.2.2, C.2.3	Pages 13 - 14	+	
		ČSN EN 303-5:2013 Annex C, C.3 Deviation from Croatia	-	0	
		ČSN EN 303-5:2013 Annex C, Deviation from Denmark , C.4.1, C.4.2	Pages 15 - 16	+	
		ČSN EN 303-5:2013 Annex C, Deviation from Germany, C.5.1, C.5.2	Pages 17 - 18	+	
		ČSN EN 303-5:2013 Annex C C.6 Deviation from Switzerland	Pages 19 - 20	+	
		ČSN EN 303-5:2013 Annex C C.8 Deviation from Italy	-	0	
12.	Test of control, regulation and safety elements (1006.1*) Combustion efficiency test – emissions (1005.1*)	ČSN EN 303-5:2013 Art. 5.13, 5.14, 5.16.2, 5.16.3 ČSN EN 303-5:2013 Art. 5.9, 5.10.4	Pages 21 - 23	+	
13.	Test of hydraulic pressure drop (1001.3*)	ČSN EN 303-5:2013 Art. 4.2.4.9	Page 24	+	

Note:

No.: 1 - 6

(**) Not a test

Evaluation:

+ Requirement fulfilled
 - Requirement not fulfilled
 x Not assessed
 0 Not applicable



Accredited test number: **1001.1*** Test title: **Pressurized component tightness and strength test**

Test method: ČSN EN 303-5:2013
 Art. 5.4, 5.4.1, 5.4.2

Sample tested: SSP Pellets Kombi 32 kW

Measuring equipment used: Chapter III - Measuring and test equipment

Test results:

Requirement	Requirement specification	Test evaluation	Note
Pressure test for boilers of sheet or sheet metal of non-ferrous metal	ČSN EN 303-5:2013 Art. 5.4		
<p>Tests to be carried out before production</p> <p>The type test pressure is $2 \times PS$ using hydraulic pressure where PS is the maximum permissible operating pressure. The test period shall be at least 10 min and if it is to apply to a range of boilers, the test shall be carried out on at least 3 boiler sizes (smallest, medium, and largest size). No leakage or noticeable permanent deformation shall occur during the test.</p> <p>A record shall be made of the test, including the following details:</p> <ul style="list-style-type: none"> - exact description of the boiler tested by stating the drawing number; - test pressure in bar and duration of the test; - test result; - place and date of the test, including the names of persons carrying out the test. <p>The test report shall be signed by, as a minimum, the works tester responsible and one witness.</p>	ČSN EN 303-5:2013 Art. 5.4.1	+	Enclosed technical documentation.
<p>Test during production</p> <p>Each boiler shall be tested during the production and the test pressure shall be at least $1.43 \times PS$.</p>	ČSN EN 303-5:2013 Art. 5.4.2	+	

Test evaluation: No leakages or visible permanent deformations appeared during the test.



Accredited test number: **1003*** Test title: **Surface temperature test**

Test method: ČSN EN 303-5:2013 Art. 5.12, 5.16.4, 4.3.6

Sample tested: SSP Pellets Kombi 32 kW

Measuring equipment used: Chapter III - Measuring and test equipment

Test results:

Requirement	Requirement specification	Test evaluation	Note
<p>Surface temperature The mean surface temperature shall be measured at nominal heat output. In order to do this, a minimum of 5 points on each boiler surface shall be measured. Under the same conditions, the critical temperatures (e.g. boiler doors, operating levers) shall be measured.</p>	<p>ČSN EN 303-5:2013 Art. 5.12</p>	<p>+</p>	
<p>The surface temperature on the outside of the boiler (including the bottom and doors but not including the flue gas outlet and maintenance openings of natural draft boilers) shall not exceed the room temperature by more than 60 K when tested in accordance with 5.12. The requirement for the bottom is not applicable for instances when the manufacturer declares that the boiler is to be installed on a non-combustible base. When tested in accordance with 5.12, the surface temperature of operating levers and all parts which shall be touched by hand during operation of the boiler shall not exceed the room temperature by more than the following values:</p> <ul style="list-style-type: none"> - 35 K for metals and similar materials; - 45 K for porcelain and similar materials; - 60 K for plastics and similar materials. 	<p>ČSN EN 303-5:2013 Art. 4.3.6</p>	<p>+</p>	
<p>Resistance to thermal conductance Temperature measurement shall be performed on the surface of the stoking device at the place next to the fuel line but within a maximum distance which shall be less than 1 m against the feeding direction from the inner wall of the combustion chamber. For boilers with integrated hopper, the temperature measurement shall be performed on the surface of the stoking device at the place next to the integrated hopper but within a maximum distance which shall be less than 1 m against the feeding direction from the inner wall of the combustion chamber. In addition, the highest surface temperature of the hopper shall be measured.</p>	<p>ČSN EN 303-5:2013 Art. 5.16.4</p>	<p>+</p>	



Measurement results: SSP Pellets Kombi 32 kW

Average temperatures of boiler walls, doors and covers (°C):		
Boiler type	SSP Pellets Kombi 32 kW	
Fuel type	Wood Pellets - C1	
Heat output	Nominal	Minimal
ambient temperature (°C)	23,6	24,3
humidity (%)	23,1	30,9
air pressure (kPa)	97,38	96,25
Front wall	29,6	25,8
Rear wall	33,1	33,8
Right wall	35,9	31,8
Left wall	38,1	30,6
Upper wall	32,0	30,1
Lower wall	54,1	37,3
Temperatures of control elements (°C):		
Handle of front cover (plastic)	30	
Handle of upper door (plastic)	100	
Handle of lower door (plastic)	109	
El. control panel (plastic)	29	
Safety temperature limiter - STB (plastic)	29	

Measurement uncertainty: 2 °C for temperatures within the range of (0 + 250) °C

"The above-specified extended measurement uncertainties are calculated as a factor of the measurement uncertainty and the extension coefficient, k=2, corresponding to the coverage certainty of 95% as regards standard classification. The uncertainties do not reflect the impact of sample taking and lack of homogeneity. The standard uncertainty was determined in accordance with Document EA 4-02."

Test evaluation: The specified temperature rise values have not been exceeded.



Accredited test number: **1004.1*** Test title: **Test of heat output, input and efficiency**
1004.2* **Test of combustion product temperature**

Test method: ČSN EN 303-5:2013 Art. 4.4.2, 4.4.3, 5.7 to 5.10
 Sample tested: SSP Pellets Kombi 32 kW
 Measuring equipment used: Chapter III - Measuring and test equipment

Test results:

Average measured and calculated values (solid fuels):

Test:	I.	II.
Boiler type:	Twin Bio Luxury 32 kW	
Output tested:	Nominal	Minimum
Fuel type:	Wood pellets - C1	
Combustion period, (automatic) stoking	Minimally 6 hours	
Nominal heat output (specified by manufacturer) [kW]	32	32
Flue gas temperature [°C]	129,2	79,2
Fuel mass added [kg/h]	7,611	2,010
Inlet water temperature [°C]	54,8	56,8
Outlet water temperature [°C]	75,4	76,3
Temperature of the entering cold water [°C]	9,1	11,9
Cooling water flow rate [m ³ /h]	1,3941	0,3868
Draught [Pa]	14,7	15,2
Ambient temperature [°C]	23,6	24,3
Relative air humidity [%]	23,1	30,9
Barometric pressure [kPa]	97,38	96,25

Analysis of combustion products:

Test (period of burning) :	I.	II.
Oxygen O ₂ [%]	7,26	12,00
Carbon dioxide CO ₂ [%]	12,26	8,23
Carbon monoxide CO [ppm]	21	112
Higher hydrocarbons THC/OGC [ppm]	2	3
Nitrogen oxides NO _x [ppm]	99	54
Sulfur oxides SO ₂ [ppm]	0	0

Auxiliary combustion values (solid fuels):

Test (period of burning) :	I.	II.
Stoichiometric oxygen volume [m ³ /kg]	0,936	0,934
Stoichiometric air volume [m ³ /kg]	4,455	4,447
Stoichiometric volume of dry combustion products [m ³ /kg]	4,374	4,366
Maximum content of CO ₂ [%]	19,52	19,52



Stoichiometric air multiple	[-]	1,52	2,31
Volume of dry combustion products. actual	[m ³ /kg]	6,968	10,349
Content of H ₂ O in combustion air	[m ³ /kg]	0,047	0,101
Content of H ₂ O in combustion products	[m ³ /kg]	0,839	0,893

Calculated values - thermal overview

Test (period of burning) :		I.	II.
Loss of sensible heat of combustion products	[%]	6,6	4,9
Loss of gas underburning	[%]	0,0	0,1
Loss of mechanical underburning	[%]	0,1	0,3
Loss of heat transfer into environment	[%]	1,9	3,7
Total loss	[%]	8,7	8,9
Efficiency – indirect method	[%]	91,3	91,1
Fuel mass added - actual	[kg/h]	7,653	2,023
Heat input	[kW]	36,3	9,6
Heat output	[kW]	32,9	8,7
Uncertainty of determining heat output	[kW]	1,4	0,4
Efficiency – direct method	[%]	90,6	90,4
Output / nominal output	[%]	102,7	27,1

At nominal output, when burning **Wood pellets – C1**, the boiler efficiency meets the requirements applicable to **Class 5** as per ČSN EN 303-5:2013, Fig. 1.

Test evaluation:

The measured heat output is within the ± 8% tolerance;
 Boiler Class 5;
 At nominal output, combustion product temperature is less than 160 K above the ambient temperature;
 When burning Wood pellets – C1, the period of burning is more than 6 hours;
 The minimum heat output is less than 30% of nominal heat output.



Test results:

SSP Pellets Kombi 32 kW	
Electricity consumption	
During the tests, the electrical consumption shall be determined according to EN 15456. The values for maximum consumption, for stand-by, nominal heat output and minimum heat output shall be stated in the test report. For boilers with automatic feeding systems (fuel line), the electrical consumption of the boiler and the fuel line shall be determined and stated separately. The average electrical power consumption during stand by shall be measured for a minimum duration of 10 min and shall be stated in watts. In cases where control operations influence the intrinsic energy consumption, a longer duration might be necessary.	
Maximum electrical input	509 W
Electrical input at nominal heat output	74 W
Electrical input at minimum heat output	39 W
Electrical input for STAND BY mode	2 W
Maximum electrical input for ignition system	351 W
Maximum electrical input for fuel supply (fuel line)	112 W

Fuel analysis

Fuel type	Wood pellets – C1			
Analytical indicator	Symbol	Unit	Value	Uncertainty
Higher heating value	Q_s	[MJ/kg]	18,63	0,14
Lower heating value	Q_j	[MJ/kg]	17,07	0,14
All water in original condition	W_t^r	[% by weight]	7,20	0,04
Ash	A	[% by weight]	0,47	0,01
Carbon	C	[% by weight]	46,23	0,25
Hydrogen	H	[% by weight]	6,33	0,10
Nitrogen	N	[% by weight]	0,07	0,10
Sulphur	S	[% by weight]	0,035	0,000
Chlorine	Cl	[% by weight]	0,007	0,000
Oxygen – calculation for 100%	O	[% by weight]	39,66	
Conversion factor f_{emis} for emissions in [mg/m ³] to [mg/MJ]	f_{emis}	[-]	0,25688	

Note: Sample in original condition

Measurement uncertainty: Specified in Measurement results

“The above-specified extended measurement uncertainties are calculated as a factor of the measurement uncertainty and the extension coefficient, $k=2$, corresponding to the coverage certainty of 95% for standard classification. The uncertainties do not reflect the impact of sample taking and lack of homogeneity. The standard uncertainty was determined in accordance with Document EA 4/02”.



Accredited test number:

1005.1* Test title: **Combustion efficiency test - emissions**

Test method:

ČSN EN 303-5:2013
 Art. 4.4.7, 5.7.3, 5.7.4, 5.9, 5.10.4

Sample tested:

SSP Pellets Kombi 32 kW

Measuring equipment used:

Chapter III - Measuring and test equipment

Requirement	Requirement specification	Test evaluation	Note
Emission limits Combustion shall be of low-emission. This requirement shall be satisfied if the emission values shown in Table 6 are not exceeded when operating at nominal heat output or, in the case of boilers with heat output range, when operating at nominal heat output and minimum heat output, in accordance with 5.7, 5.9 and 5.10.	ČSN EN 303-5:2013 Art. 4.4.7	+	

Table 6

Stoking	Fuel	Nominal heat output kW	Emission limits mg/m ³ at 10% O ₂								
			CO			OGC/THC			Dust		
			Class 3	Class 4	Class 5	Class 3	Class 4	Class 5	Class 3	Class 4	Class 5
Manual	Biogenic	≤ 50	5000	1200	700	150	50	30	150	75	60
		> 50 ≤ 150	2500			100					
		> 150 ≤ 500	1200			100					
	Fossil	≤ 50	5000			150			125		
		> 50 ≤ 150	2500			100					
		> 150 ≤ 500	1200			100					
Automatic	Biogenic	≤ 50	3000	1000	500	100	30	20	150	60	40
		> 50 ≤ 150	2500			80					
		> 150 ≤ 500	1200			80					
	Fossil	≤ 50	3000			100			125		
		> 50 ≤ 150	2500			80					
		> 150 ≤ 500	1200			80					

NOTE 1: The dust values in this Table are based on the experience of the gravimetric filter method. The method used needs to be referred to in the test report. The particulate matter emission measured according to this European Standard does not include condensable organic compounds which may form additional particulate matter when the flue gas is mixed with ambient air. The values are therefore not directly comparable with values measured by dilution tunnel methods. Neither can they be directly translated into ambient air particulate concentrations.

NOTE 2: Additional test methods and emission limits which apply in some countries are given in the A-Deviations in Annex C.

^a Referred to dry exit flue gas, 0 °C, 1013 mbar.

^b Boilers of class 3 for type E-fuels according to 1.2.1 or e-fuels according to 1.2.3 in this Table and marked with the classification E-fuels and e-fuels do not need to fulfil the requirements for the dust emissions. The actual value shall be stated in the technical documentation and shall not exceed 200 mg/m³ at 10 % O₂.



Measurement results: SSP Pellets Kombi 32 kW – Wood pellets – C1

Boiler output	Average values									
	Measured values						Converted values O ₂ =10%			
	O ₂ [%]	CO ₂ [%]	CO [ppm]	OGC/THC [ppm]	NO _x [ppm]	Dust [mg/m ³]	CO [mg/m ³]	OGC/THC [mg/m ³]	NO _x [mg/m ³]	Dust [mg/m ³]
Nominal	7,26	12,26	21	2	99	33	21	3	162	27
Minimum	12,00	8,23	112	3	54	27	171	7	134	33

Test evaluation:

SSP Pellets Kombi 32 kW - Wood pellets - C1 meets at nominal and minimum output the emission requirements for **Class 5**, as per ČSN EN 303-5:2013 Table 6.



Accredited test number: **1004.1*** Test title: **Test of heat output input and efficiency**
 1005.1* **Combustion efficiency test - emissions**

Test method: ČSN EN 303-5:2013
 Annex C,
 Deviation from Austria, C.2.2, C.2.3

Sample tested: SSP Pellets Kombi 32 kW

Measuring equipment used: Chapter III - Measuring and test equipment

Test results:

Requirement	Requirement specification	Test evaluation	
Boiler efficiency for nominal heat output and minimum heat output	ČSN EN 303-5:2013 Annex C, Deviation from Austria, C.2.2	Wood Pellets – C1	
Boiler			
Heating boilers for solid fuels		75 %	+
a) manually loaded			
up to 10 kW		79 %	
>10 to 200 kW		(71.3 + 7.7 log Pn) %	
>200 kW		89 %	
a) automatically loaded			
up to 10 kW		80 %	
>10 to 200 kW		(72.3 + 7.7 log Pn) %	+
>200 kW		90 %	
NOTE Pn is the nominal heat output (Qn in this standard)			

Requirement	Requirement specification	Test evaluation			
Emission limits	ČSN EN 303-5:2013 Annex C, Deviation from Austria, C.2.3	Wood Pellets – C1			
Small burners used for solid fuels automatically loaded					
		Emission limits mg-MJ			
Parameter		Wooden Wood Pellets Room heaters	Wooden Wood Pellets Central heaters	Other wooden fuels	Other standardised biogenous fuels
CO		500 ^a	250 ^a	250 ^a	500 ^a
NO _x		100	100	100	300
OGC/THC	30	20	30	20	
Dust	25	20	30	35	

^a The limit value can be exceeded by 50 % during partial load operation at 30 % of nominal heat output.



Measurement results: SSP Pellets Kombi 32 kW – Wood pellets – C1

Boiler output	Minimum efficiency	Measured efficiency
Nominal	83,9	90,6
Minimum		90,4

Test evaluation:

The measured efficiency of SSP Pellets Kombi 32 kW - Wood pellets - C1 is **higher** than required.

Measurement results: SSP Pellets Kombi 32 kW – Wood pellets – C1

Boiler output	Average values								
	Measured values					Converted values O ₂ =0%			
	O ₂ [%]	CO [ppm]	NO _x [ppm]	OGC/THC [ppm]	Dust [mg/m ³]	CO [mg/MJ]	NO _x [mg/MJ]	OGC/THC [mg/MJ]	Dust [mg/MJ]
Nominal	7,26	21	99	2	33	10	79	1	13
Minimum	12,00	112	54	3	27	83	66	3	16

Test evaluation:

The measured emission values for SSP Pellets Kombi 32 kW - Wood pellets - C1 **do not exceed** the specified values.



Accredited test number: **1004.1*** Test title: **Test of heat output, input and efficiency**
 number: **1005.1*** **Combustion efficiency test - emissions**

Test method: ČSN EN 303-5:2013
 Annex C,
 Deviation from Denmark, C.4.1, C.4.2

Sample tested: SSP Pellets Kombi 32 kW

Measuring equipment used: Chapter III - Measuring and test equipment

Test results:

Requirement	Requirement specification	Test evaluation
Boiler Efficiency	ČSN EN 303-5:2013 Annex C, Deviation from Denmark , C.4.1	Wood Pellets – C1
According to the Danish Construction Code BR08, Clause 8.5.1.4, Sub-clause 7, boilers for coal, coke, bio fuel or biomass shall have an efficiency equivalent to Class 3 in EN 303-5.		
Minimum efficiency (67 + 6 log Qn) %		
For boilers above 300 kW, the requirement corresponding to 300 kW shall be used.		+

Requirement	Requirement specification	Test evaluation	
Emission limits	ČSN EN 303-5:2013 Annex C, Deviation from Denmark , C.4.2	Wood Pellets – C1	
According to the Danish EPA Statutory Order no. 1432 of 11-12-2007, only Class 3 (or higher) is acceptable for Denmark.			
		+	

^a Referring to dry exit flue gas, 0 °C, 1 013 mbar.



Measurement results: SSP Pellets Kombi 32 kW – Wood pellets - C1

Boiler output	Minimum efficiency	Measured efficiency
Nominal	76,0	90,6
Minimum		90,4

Test evaluation:

Measured efficiency for SSP Pellets Kombi 32 kW - Wood pellets - C1 is **higher** than required.

Measurement results: SSP Pellets Kombi 32 kW – Wood pellets - C1

Boiler output	Average emission values						
	Measured values				Converted values O ₂ =10%		
	O ₂ [%]	CO [ppm]	OGC/THC [ppm]	Dust [mg/m ³]	CO [mg/m ³]	OGC/THC [mg/m ³]	Dust [mg/m ³]
Nominal	7,26	21	2	33	21	3	27
Minimum	12,00	112	3	27	171	7	33

Test evaluation:

The measured emission values for SSP Pellets Kombi 32 kW - Wood pellets - C1 **do not exceed** the specified values.



Accredited test number: **1004.1*** Test title: **Test of heat output, input and efficiency**
1005.1* **Combustion efficiency test - emissions**

Test method: ČSN EN 303-5:2013
 Annex C,
 Deviation from Germany, C.5.1, C.5.2

Sample tested: SSP Pellets Kombi 32 kW

Measuring equipment used: Chapter III - Measuring and test equipment

Test results:

Requirement					Requirement specification	Test evaluation
Emission limits					ČSN EN 303-5:2013 Annex C, Deviation from Germany, C.5.1	Wood Pellets – C1
Table 7 – Emission limits						
The emission limits are regulated in Chapter 2, paragraphs 4, 5 and Annex 2 of the German Immission Control Ordinance "Erste Verordnung zur Durchführung des Bundes-Immissionsschutzgesetzes (Verordnung über kleine und mittlere Feuerungsanlagen - 1. BImSchV)". Boilers operated with solid fuels shall only be installed, possess the quality and be put into operation if they fulfil the following specifications of the 1. BImSchV:						
	Fuel acc. to §3 (1)	Nominal output range kW	Dust g/m³	CO g/m³		
Stage 2: Appliances, which will be installed after 31.12.2014	Numbers 1 to 5a	≥ 4	0.02	0.4		
	Numbers 6 to 7	≥ 30 ≤ 500	0.02	0.4		
		> 500	0.02	0.3		
	Numbers 8 to 13	≥ 4 < 100	0.02	0.4		
NOTE Differing from sentence 1 for firing systems (appliances) which will exclusively be fired by fuels according §3 article 1 Number 4 in the form of split logs, the limits according Stage 2 apply for firing systems (appliances) if they are installed after 31.12.2016.						



Measurement results: SSP Pellets Kombi 32 kW – Wood pellets - C1

Boiler output	Average emission values				
	Measured values			Converted values O ₂ =13%	
	O ₂ [%]	CO [ppm]	Dust [mg/m ³]	CO [g/m ³]	Dust [g/m ³]
Nominal	7,26	21	33	0,015	0,019
Minimum	12,00	112	27	0,124	0,024

Test evaluation:

The measured emission values for SSP Pellets Kombi 32 kW - Wood pellets - C1 **exceed** the specified values.



Accredited test number: **1004.1*** Test title: **Test of heat output, input and efficiency**
1005.1* **Combustion efficiency test - emissions**

Test method: ČSN EN 303-5:2013
 Annex C
 C.6 Deviation from Switzerland

Sample tested: SSP Pellets Kombi 32 kW

Measuring equipment used: Chapter III - Measuring and test equipment

Test results:

Requirement		Requirement specification	Test evaluation											
Emission limits		ČSN EN 303-5:2013 Annex C C.6 Deviation from Switzerland	Wood Pellets - C1											
Clause 4.4.7, Table 7 The emission limits are regulated in Annex 4 of the Swiss Ordinance on Air Pollution Control ([OAPC] SR 814.318.142.1) of 1985-12-16 (as at 2010-07-15). Boilers operated with woody biomass shall only be put on the market if they fulfil the following specifications of the OAPC: – declarations of conformity (Figure 20 OAPC); – Figures 1, 212, 23 Annex 4 OAPC; – Figures 31, 32 Annex 5 OAPC. Emissions for boilers operated with coal or wood fuels shall not exceed the following limits:														
Type of installation	Particular requirements (emission limits)^a for carbon monoxide (CO) and particulate matter (dust)													
	<table border="1"> <thead> <tr> <th></th> <th>CO (mg·m⁻³)</th> <th>Dust (mg·m⁻³)</th> </tr> </thead> <tbody> <tr> <td>Boilers for log wood and boilers for coal, manual stoking</td> <td>800</td> <td>50</td> </tr> <tr> <td>Boilers for chipped wood and boilers for coal, automatic stoking</td> <td>400</td> <td>60</td> </tr> <tr> <td>Boilers for Wood Pellets, automatic stoking</td> <td>300</td> <td>40</td> </tr> </tbody> </table>				CO (mg·m ⁻³)	Dust (mg·m ⁻³)	Boilers for log wood and boilers for coal, manual stoking	800	50	Boilers for chipped wood and boilers for coal, automatic stoking	400	60	Boilers for Wood Pellets, automatic stoking	300
	CO (mg·m ⁻³)			Dust (mg·m ⁻³)										
Boilers for log wood and boilers for coal, manual stoking	800	50												
Boilers for chipped wood and boilers for coal, automatic stoking	400	60												
Boilers for Wood Pellets, automatic stoking	300	40												
^a Referred to oxygen basis: – for boilers for natural state wood 13 % volume; – for boilers for coal 7 % volume.														
The sulphur content of coal, coal briquettes and coke shall not exceed 3 %. Boilers operated with non-woody biomass shall comply with the following specifications of the OAPC: – Figures 741, 742, 743 Annex 2 OAPC; – Figures 81, 82 Annex 3 OAPC. According to Figure 743, Annex 2 OAPC, non-woody biomass, such as biogenic waste and products from agriculture, may only be burnt in boilers with a heat input of at least 70 kW. Such units need an approval and shall meet stronger emission limits according to Figure 742, Annex 2 OAPC.		0												



Measurement results: SSP Pellets Kombi 32 kW – Wood pellets - C1

Boiler output	Average emission values				
	Measured values			Converted values O ₂ =13%	
	O ₂ [%]	CO [ppm]	Dust [mg/m ³]	CO [mg/m ³]	Dust [mg/m ³]
Nominal	7,26	21	33	15	19
Minimum	12,00	112	27	124	24

Test evaluation:

The measured emission values for SSP Pellets Kombi 32 kW - Wood pellets - C1 **do not exceed** the specified values.



Accredited test number: **1006.1*** Test title:
1005.1* Function test of control, regulation and safety elements
Combustion efficiency test - emissions

Test method: ČSN EN 303-5:2013
 Art. 5.13, 5.14, 5.16.1, 5.16.2, 5.16.3
 ČSN EN 303-5:2013
 Art. 5.9, 5.10.4

Sample tested: SSP Pellets Kombi 32 kW

Measuring equipment used: Chapter III - Measuring and test equipment

Test results:

Requirement	Requirement specification	Test evaluation	Note
<p>Function check of the temperature controller and safety temperature limiter at the boiler</p> <p>The water-side flow rate shall comply with that specified for the nominal heat output test. The flow temperature of 75 °C shall not be exceeded at the start of the test °C.</p> <p>Adjust the firing so that it corresponds to the nominal heat output Q_N of the boiler. A steady state condition shall be reached and the outlet pressure at the flue gas section shall be according to the nominal heat output setting. For manual stoked boilers, the boiler shall be refuelled after reaching steady state with a full batch before starting the test.</p> <p>The dissipated output shall be reduced to (40 ± 5) % of the nominal heat output of the boiler, circulating pump running in continuous operation; temperature controller adjusted to maximum set value.</p> <p>When the temperature controller is operating normally, the measured flow temperature shall not exceed 100 °C; the safety temperature cut out or limiter or the device for dissipating excess heat shall not trigger.</p> <p>Repeat the test with the temperature controller out of function. This time, check if the safety temperature limiter-detector switches off the firing system at the highest value specified by the boiler manufacturers and if all hazardous operation states are avoided (see 4.1).</p>	<p>ČSN EN 303-5:2013 Art. 5.13</p>	<p>+</p>	



Requirement	Requirement specification	Test evaluation	Note
<p>Function test for the rapidly disconnectable firing system</p> <ul style="list-style-type: none"> - Sudden absence of heat dissipation <p>The water-side flow rate shall comply with that specified for the nominal output test. The flow temperature of 75 °C shall not be exceeded at the start of the test.</p> <p>Adjust the firing so that it corresponds to the nominal heat output Q_N of the boiler, a steady state condition is reached and the outlet pressure at the flue spigot is according to the rated heat output.</p> <p>The heat consumption is set to 0; water circulation in the boiler is permitted; temperature controller is adjusted to manufacture recommended maximum set value.</p> <p>Check if the safety temperature limiter or the temperature controller switches off the firing system and all hazardous operation states are avoided.</p> <ul style="list-style-type: none"> - Loss of the electrical power supply <p>The water-side flow rate shall comply with that specified for the nominal heat output test. The flow temperature of 75 °C shall not be exceeded at the start of the test.</p> <p>Adjust the firing so that it corresponds to the nominal heat output Q_N of the boiler, a steady state condition is reached and the outlet pressure at the flue gas section is according to the rated heat output.</p> <p>The electrical power supply including the circulation is cut off, check that no hazardous operation conditions occur.</p> <p>For the evaluation of the temperatures and the CO-concentrations, only mean values at a maximum average time of one minute shall be considered.</p>	<p>ČSN EN 303-5:2013 Art. 5.14</p>	<p style="text-align: center;">+</p>	
<p>Safety test of consequences of fuel overload and effect of a blockage of the fuel supply</p> <p>The safety of the boiler shall be checked at continuous operation of the boiler with the fuel feed rate of the stoking device set at possible maximum capacity, taking into account failures according to the risk analyses and the electrical safety. If other fuel feed rates lower than the maximum are categorised as critical by the risk analysis, these shall also be tested.</p> <p>The functionality of the safety device for the shut-down of the fuel shall occur by prevention of the ignition after release of fuel if no or insufficient combustion in the combustion chamber occurs.</p> <p>The test for blocked fuel line shall be achieved by deactivating the stoking device.</p> <p>The requirements specified in 4.3.4 shall be satisfied.</p>	<p>ČSN EN 303-5:2013 Art. 5.16.2</p>	<p style="text-align: center;">+</p>	



Requirement	Requirement specification	Test evaluation	Note
<p>Loss of combustion air supply The safety of the heating boiler shall be checked at maximum heat input under the following conditions:</p> <ul style="list-style-type: none"> - failure of combustion air fan; - failure to close of the adjustable combustion air supply. <p>In each case, only one failure shall be simulated. The CO concentrations in the boiler shall not exceed 5 % volume. The measurement of CO concentration shall be carried out in the flue gas measuring section.</p> <p><i>Test of combustion air supply loss</i></p>	<p>ČSN EN 303-5:2013 Art. 5.16.3</p>	+	

Note:

+	Compliant
-	Non-compliant
0	Not applicable
x	Not assessed

Measurement results: Twin Bio Luxury 32 kW

Temperature controller		
Temperature	[°C]	Note:
Pre-set	80	Temperature set on the operating thermostat regulator
Shutdown	81	Fan and stoking switched off (suppression mode)
Restoration of operation	76	Fan and stoking restored

Temperature limiter (manual restoration of temperature) STB		
Temperature	[°C]	Note:
Pre-set	90	Temperature set on the temperature limiter
Shutdown	105	Fan and stoking switched off
Restoration of operation	The boiler irreversibly switched off. In order to restore operation, a manual intervention required, after the temperature drops under the limiter switching temperature	

Test evaluation: Proper functioning of safety elements has been verified.



Accredited test number: **1001.3*** Test title:
Test of hydraulic pressure drop

Test method: ČSN EN 303-5:2013
 Art. 4.2.4.9

Sample tested: SSP Pellets Kombi 32 kW

Measuring equipment used: Chapter III - Measuring and test equipment

Evaluation results:

Requirement	Requirement specification	Evaluation	Note
Water side resistance of the boiler The water side resistances are to be determined for those flows which correspond to the nominal heat output with two temperature differences of 10 K and 20 K between the flow and return connections of the boiler. The results are to be stated in mbar for each boiler size and shall correspond to the values indicated by the manufacturer.	ČSN EN 303-5:2013 Art. 4.2.4.9	+	

Note: + Compliant
 - Non-compliant
 0 Not applicable
 x Not assessed

Measurement results:

no.	Q	ΔP
[-]	[m ³ ·h ⁻¹]	[mbar]
differences of 20 K	1,376	2,5
differences of 10 K	2,752	9,5

Tested by: Bc. Petr Matoušek Date: 06/2016

Signed: 

Reviewed by: Ing. Stanislav Buchta Date: 06/2016

Signed: 



The test methods in this Report were applied without deviations, additions or exceptions.

V. List of source materials

The tests were performed based on

- Order B-56060 dated 2016-05-11 (received on 2016-05-26)
- Contract B-56060/39
- ČSN EN 303-5:2013 – Heating boilers - Part 5: Heating boilers for solid fuels, manually and automatically stoked, nominal heat output of up to 500 kW - Terminology, requirements, testing and marking
- Technical documentation to Task 39-10746/T1 and 39-10899/T1
- Instructions for assembly, installation and operation of the boiler SSP Pellets Kombi 32 kW

The persons named below are accountable for the accuracy of the above-specified data:

Mr. Stanislav Buchta
Head of Boilers and Industrial Heat
Equipment Department



Mr. Milan Holomek
Head of Heat and Environment-
Friendly Equipment Test Station